



Cooling and Heating done Right!

OceanAire



## 20ACH (R410A)

Deluxe Portable Air Conditioner and Heat Pump

SERVICE PARTS LIST  
Effective: 11-01-2023

When ordering, please specify the **MODEL** and **SERIAL NUMBER** of the unit, to ensure accuracy.  
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**

PART NO.		20ACH	20ACH	20ACH	20ACH	20ACH	20ACH	20ACH	20ACH	20ACH
		1211	1811	2412	3612	3632	3634	6012	6032	6034

### ELECTRICAL COMPONENTS

025-007	Contactora, 30 Amp, 3-Pole, 208-240V Coil					✓	✓		✓	✓
025-008	Contactora, 40 Amp, 2-Pole, 208-240V Coil				✓			✓		
025-011	Transformer, High Voltage 2KVA						✓			✓
025-045	* 3-Phase Monitor (208-230V, SSAC)					✓			✓	
025-046	* 3-Phase Monitor (460V, SSAC)						✓			✓
025-053	*3-Phase Monitor (230-460V, ICM)					✓	✓		✓	✓
028-026	LCDI Cord (5-15P), #30380550	✓								
028-027	LCDI Cord (5-20P), #30390005		✓							
028-024	LCDI Cord (6-20P), #30389503			✓						
028-028	LCDI Cord (6-30P), #30384012				✓					
028-014	Svc Cord (6-50P)							✓		
028-016	Cord Plug (L15-30P)					✓			✓	
SA028-018	Cord Cable SOW 10/4 (10 ft)					✓	✓		✓	✓
028-029	Cord Plug (L16-20P)						✓			✓
029-009	Condensate Tank Micro Switch (after Z4-46850)	✓	✓	✓	✓	✓	✓			
SA029-002	Condensate Tank Micro Switch Assembly	✓	✓	✓	✓	✓	✓			

\*Please confirm ICM/SSAC brand installed before placing order. Wiring diagram will be different if we need to substitute due to supply chain.

### CONTROLS

SA012-012	Heat/Cool Thermostat Assembly ( <i>specify model/serial number when ordering</i> )	✓	✓	✓	✓	✓	✓	✓	✓	✓
012-003	Power Module/Circuit or Relay Board ( <i>specify model/serial number when ordering</i> )	✓	✓	✓	✓	✓	✓	✓	✓	✓
012-033	7' Remote Air Temperature Sensor	✓	✓	✓	✓	✓	✓	✓	✓	✓
012-005	Display Cable (6 ft)	✓	✓	✓	✓	✓	✓	✓	✓	✓
SA066-014	Hi-Pres. Cut-Out, Man. Reset, 600 PSI	✓	✓	✓	✓	✓	✓	✓	✓	✓
068-007	Reversing Valve - Small - V2-48060-200	✓	✓	✓						
025-006	Solenoid Coil, 115V	✓	✓							
068-004	Reversing Valve - Large - V4-412080-100				✓	✓	✓	✓	✓	✓
025-004	Solenoid coil, 230V			✓	✓	✓	✓	✓	✓	✓
068-032	Hot-Gas ByPass Valve HGBEI 90/120	✓	✓	✓						
068-022	Hot Gas Bypass Valve, HGBE-5				✓	✓	✓	✓	✓	✓



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		1211	1811	2412	3612	3632	3634	6012	6032	6034
<b>AIR FILTERS (Black Poly)</b>										
030-034	Condenser Filter	✓								
030-040	Condenser Filter		✓	✓						
030-046	Condenser Filter				✓	✓	✓			
030-043	Condenser Filter							✓	✓	✓
030-033	Evaporator Filter	✓								
030-039	Evaporator Filter		✓	✓						
030-045	Evaporator Filter				✓	✓	✓			
030-042	Evaporator Filter							✓	✓	✓
<b>GRILLES</b>										
038-056	Condenser Return Grille	✓								
038-058	Condenser Return Grille		✓	✓						
038-060	Condenser Return Grille				✓	✓	✓			
038-061	Condenser Return Grille							✓	✓	✓
038-054	Evaporator Discharge Grille	✓								
038-057	Evaporator Discharge Grille		✓	✓						
038-036	Evaporator Discharge Grille				✓	✓	✓	✓	✓	✓
038-055	Evaporator Return Grille	✓								
038-059	Evaporator Return Grille		✓	✓						
038-040	Evaporator Return Grille				✓	✓	✓			
038-050	Evaporator Return Grille							✓	✓	✓
<b>CASTERS</b>										
011-005	4" Gray w/Brake (Front)	✓	✓	✓	✓	✓	✓			
011-006	4" Gray , Swivel (Rear)	✓	✓	✓	✓	✓	✓			
011-012	5" Gray w/Brake (Front)							✓	✓	✓
011-011	5" Gray, Swivel (Rear)							✓	✓	✓
011-025	5" Heavy Duty Black Caster, with Brake, Front (after Y1-42367)							✓	✓	✓
011-024	5" Heavy Duty Black Caster, Stationary, Rear (after Y1-42367)							✓	✓	✓



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<b>COILS</b>										
031-015	Evap Coil (1015)	✓								
031-039	Cond Coil (1039)	✓								
031-048	Evap Coil (3048)		✓	✓						
031-047	Cond Coil (3047)		✓	✓						
031-043	Evap Coil (3043)				✓	✓	✓			
031-045	Cond Coil (3045)				✓	✓	✓			
031-040	Evap Coil (3040)							✓	✓	✓
031-042	Cond Coil (3042)							✓	✓	✓
<b>BLOWER WHEEL</b>										
013-025	Blower Wheel 6.312" D X 6.875" W	E & C	E							
013-111	Blower Wheel 6.312" D X 6.875" W			E						
013-112	Blower Wheel 8" D X 8" W		C	C	E	E	E			
013-137	Blower Wheel 9.5" D X 80" W (used AA2-49036 and after)				E	E	E			
013-121	Blower Wheel 10" D X 10" W							E	E	E
013-126	Blower Wheel 10" D X 10" W				C	C	C	C	C	C
<b>FAN MOTORS</b>										
SA050-025	Motor Assembly	C								
SA050-026	Motor Assembly	E	E							
SA050-021REPL	Motor Assembly		C							
SA050-031ACREPL	Motor Assembly			E						
SA050-035REPL	Motor Assembly			C	E	E	E			
SA050-034	Motor Assembly				C	C	C	E&C	E&C	E&C
SA050-034BB	Motor Assembly (used AA2-49036 and after)				E	E	E			
<b>CAPACITORS (for Motors)</b>										
017-008	Capacitor for Motor 7.5MFD 370/440V			E&C	E	E	E			
017-018	Capacitor for Motor 10MFD 370/440V	E&C	E							
017-019	Capacitor for Motor 5MFD 370/440V		C							
017-017	Capacitor for Motor 20MFD 370/440V				C	C	C	E&C	E&C	E&C



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<b>COMPRESSORS</b>										
020-044	Compressor, 115V, GK102CAB (overload included)	✓								
020-045	Compressor, 115V, GKS134CA (overload included)		✓							
020-062	Compressor, 230V, GJS208KAA			✓						
020-091	Compressor, 230V, ZP34K5E-PFV-130 (order 021-016 Molded Plug as needed)				✓					
020-092	Compressor, 230V, 3Ø, ZP34K5E-TF5-130 (order 021-016 Molded Plug as needed)					✓				
020-093	Compressor, 460V, 3Ø, ZP34K5E-TFD-130 (order 021-017 Molded Plug as needed)						✓			
020-082	Compressor, 230V, ZP54K5E-PFV-130 (order 021-016 Molded Plug as needed)							✓		
020-083	Compressor, 230V, 3Ø, ZP54K5E-TF5-130 (order 021-016 Molded Plug as needed)								✓	
020-084	Compressor, 460V, 3Ø, ZP54K5E-TFD-130 (order 021-017 Molded Plug as needed)									✓
<b>CAPACITORS (for Compressors)</b>										
017-029	Capacitor, 55 MFD 370/440V	✓								
017-005	Capacitor, 50 MFD 370/440V		✓							
017-002	Capacitor, 45 MFD 370/440V				✓					
017-016	Capacitor, 80 MFD 370/440V							✓		
017-012	Hard Start Kit SPP-5 (*option)		*							
017-021	Hard Start Kit SPP-7S (*option)				*			*		
<b>MISCELLANEOUS</b>										
023-013	5 gallon Condensate Tank - Rectangular	✓	✓	✓	✓	✓	✓			
023-008	Drip Tray (Front and Rear)	✓								
023-006	Drip Tray (Front and Rear)		✓	✓						
023-009	Drip Tray (Front)				✓	✓	✓			
023-010	Drip Tray (Rear)				✓	✓	✓			
023-010	Drip Tray (Front and Rear)							✓	✓	✓
042-014	Door Latch	✓	✓	✓	✓	✓	✓			
042-015	Black Recessed Handle	✓	✓	✓	✓	✓	✓	✓	✓	✓
042-017	Soft Grip Handle (colors may vary)				✓	✓	✓	✓	✓	✓
UPK-115	Condensate Pump Kit, 115V	✓	✓							
UPK-230	Condensate Pump Kit, 230V			✓	✓	✓	✓			
057-020R	Replacement Condensate Pump only, 115V	✓	✓							
057-021R	Replacement Condensate Pump only, 230V			✓	✓	✓	✓	✓	✓	✓