



Cooling done Right!

20AC (R410A)

Deluxe Portable Spot Cooler (Air Cooled)



SERVICE PARTS LIST
Effective: 03-03-2020

When ordering, please specify the **MODEL** and **SERIAL NUMBER** of the unit, to ensure accuracy.
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**

| PART NO. | DESCRIPTION | 20AC 1211 | 20AC 1811 | 20AC 2412 | 20AC 3612 | 20AC 3632 | 20AC 3634 | 20AC 6012 | 20AC 6032 | 20AC 6034 |
|----------|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
|----------|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|

ELECTRICAL COMPONENTS

| | | | | | | | | | | |
|----------------|---|---|---|---|---|---|---|---|---|---|
| 025-007 | Contactora, 30 Amp, 3-Pole, 208-240V Coil | | | | | ✓ | ✓ | | ✓ | ✓ |
| 025-008 | Contactora, 40 Amp, 2-Pole, 208-240V Coil | | | | ✓ | | | ✓ | | |
| 025-045 | 3-Phase Monitor (208-230V) | | | | | ✓ | | | ✓ | |
| 025-046 | 3-Phase Monitor (460V) | | | | | | ✓ | | | ✓ |
| 025-011 | Transformer, High Voltage, 2 KVA | | | | | | ✓ | | | ✓ |
| 028-026 | LCDI Cord (5-15P), #30380550 | ✓ | | | | | | | | |
| 028-027 | LCDI Cord (5-20P), #30390005 | | ✓ | | | | | | | |
| 028-024 | LCDI Cord (6-20P), #30389503 | | | ✓ | | | | | | |
| 028-028 | LCDI Cord (6-30P), #30384012 | | | | ✓ | | | | | |
| 028-014 | Svc Cord, 8/3 (10ft) w/(6-50P) Plug | | | | | | | ✓ | | |
| 028-016 | Cord Plug (L15-30P) | | | | | ✓ | | | ✓ | |
| 028-018 | Cord Cable SOW 10/4 (10 ft) | | | | | ✓ | ✓ | | ✓ | ✓ |
| 028-029 | Cord Plug (L16-20P) | | | | | | ✓ | | | ✓ |
| 029-002 | Condensate Tank Micro Switch Assy | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | |

CONTROLS

| | | | | | | | | | | |
|------------------|--|---|---|---|---|---|---|---|---|---|
| SA012-013 | Cooling Thermostat Assembly (<i>specify model/serial number when ordering</i>) | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 012-003 | Power Module/Circuit or Relay Board (<i>specify model/serial number when ordering</i>) | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 012-004 | Remote Air Sensor (6 ft) | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 012-005 | Display Cable (6 ft) | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 066-014 | Hi-Pres. Cut-Out, Man. Reset, 600 PSI | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

AIR FILTERS (Black Poly)

| | | | | | | | | | | |
|----------------|-------------------|---|---|---|---|---|---|---|---|---|
| 030-034 | Condenser Filter | ✓ | | | | | | | | |
| 030-040 | Condenser Filter | | ✓ | ✓ | | | | | | |
| 030-046 | Condenser Filter | | | | ✓ | ✓ | ✓ | | | |
| 030-043 | Condenser Filter | | | | | | | ✓ | ✓ | ✓ |
| 030-033 | Evaporator Filter | ✓ | | | | | | | | |
| 030-039 | Evaporator Filter | | ✓ | ✓ | | | | | | |
| 030-045 | Evaporator Filter | | | | ✓ | ✓ | ✓ | | | |
| 030-042 | Evaporator Filter | | | | | | | ✓ | ✓ | ✓ |



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GRILLES

| | | | | | | | | | | |
|---------|-----------------------------|---|---|---|---|---|---|---|---|---|
| 038-056 | Condenser Return Grille | ✓ | | | | | | | | |
| 038-058 | Condenser Return Grille | | ✓ | ✓ | | | | | | |
| 038-060 | Condenser Return Grille | | | | ✓ | ✓ | ✓ | | | |
| 038-061 | Condenser Return Grille | | | | | | | ✓ | ✓ | ✓ |
| 038-054 | Evaporator Discharge Grille | ✓ | | | | | | | | |
| 038-057 | Evaporator Discharge Grille | | ✓ | ✓ | | | | | | |
| 038-036 | Evaporator Discharge Grille | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 038-055 | Evaporator Return Grille | ✓ | | | | | | | | |
| 038-059 | Evaporator Return Grille | | ✓ | ✓ | | | | | | |
| 038-040 | Evaporator Return Grille | | | | ✓ | ✓ | ✓ | | | |
| 038-050 | Evaporator Return Grille | | | | | | | ✓ | ✓ | ✓ |

CASTERS

| | | | | | | | | | | |
|---------|------------------------------------|---|---|---|---|---|---|---|---|---|
| 011-005 | 4" Gray w/Brake (Front) | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | |
| 011-006 | 4" Gray, Swivel | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | |
| 011-025 | 5", Black w/Brake (after Y1-42367) | | | | | | | ✓ | ✓ | ✓ |
| 011-012 | 5", Gray w/Brake (Front) | | | | | | | ✓ | ✓ | ✓ |
| 011-024 | 5" Black, Swivel (after Y1-42367) | | | | | | | ✓ | ✓ | ✓ |
| 011-011 | 5" Gray, Swivel | | | | | | | ✓ | ✓ | ✓ |

COILS

| | | | | | | | | | | |
|---------|------------------|---|---|---|---|---|---|---|---|---|
| 031-015 | Evap Coil (1015) | ✓ | | | | | | | | |
| 031-039 | Cond Coil (1039) | ✓ | | | | | | | | |
| 031-048 | Evap Coil (3048) | | ✓ | ✓ | | | | | | |
| 031-046 | Cond Coil (3046) | | ✓ | ✓ | | | | | | |
| 031-043 | Evap Coil (3043) | | | | ✓ | ✓ | ✓ | | | |
| 031-044 | Cond Coil (3044) | | | | ✓ | ✓ | ✓ | | | |
| 031-040 | Evap Coil (3040) | | | | | | | ✓ | ✓ | ✓ |
| 031-041 | Cond Coil (3041) | | | | | | | ✓ | ✓ | ✓ |



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BLOWER WHEEL & HOUSING

| | | | | | | | | | | |
|----------------|--|-------|---|---|---|---|---|---|---|---|
| 013-025 | Blower Wheel 6-5/16" D x 6-7/8" W | E & C | E | | | | | | | |
| 013-111 | Blower Wheel 6-5/16" D x 6-7/8" W Fergas | | | E | | | | | | |
| 013-112 | Blower Wheel 8" D X 8" W | | C | C | E | E | E | | | |
| 013-121 | Blower Wheel 10" D X 10" W | | | | | | | E | E | E |
| 013-126 | Blower Wheel 10" D X 10" W | | | | | | | C | C | C |
| 013-027 | Blower Assy 10-10T (Wheel & Housing) | | | | | | | E | E | E |
| 013-037 | Blower Assy 10-10T (Wheel & Housing) | | | | C | C | C | | | |
| 013-118 | Blower Assy 10-10R (Wheel & Housing) | | | | | | | C | C | C |

FAN MOTORS

| | | | | | | | | | | |
|------------------|---|---|---|---|---|---|---|-----|-----|-----|
| SA050-025 | Fan Motor Assembly 7190-3398 (with capacitor) | C | | | | | | | | |
| 050-026 | Fan Motor 7190-3425 (with capacitor) | E | E | | | | | | | |
| SA050-021 | Fan Motor Assembly DF3G036N (with capacitor) | | C | | | | | | | |
| 050-031 | Fan Motor DF2H014N | | | E | | | | | | |
| 050-035 | Fan Motor 7185-0125 | | | C | E | E | E | | | |
| SA050-034 | Fan Motor Assembly 7126-4472 (with capacitor) | | | | C | C | C | E&C | E&C | E&C |

CAPACITORS (for Motors)

| | | | | | | | | | | |
|----------------|---------------------------------|-----|---|-----|---|---|---|-----|-----|-----|
| 017-008 | Capacitor for Motor 7.5MFD 370V | | | E&C | E | E | E | | | |
| 017-018 | Capacitor for Motor 10MFD 370V | E&C | E | | | | | | | |
| 017-022 | Capacitor for Motor 6MFD 370V | | C | | | | | | | |
| 017-017 | Capacitor for Motor 20MFD 370V | | | | C | C | C | E&C | E&C | E&C |



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COMPRESSORS

| | | | | | | | | | | |
|----------------|--|---|---|---|---|---|---|---|---|---|
| 020-044 | Compressor, 115V, GK102CAB (overload included) | ✓ | | | | | | | | |
| 020-045 | Compressor, 115V, GKS134CA (overload included) | | ✓ | | | | | | | |
| 020-062 | Compressor, 230V, GJS208KAA | | | ✓ | | | | | | |
| 020-079 | Compressor, 230V, ZP31K5E-PFV-130 (order 021-016 Molded Plug as needed) | | | | ✓ | | | | | |
| 020-080 | Compressor, 230V, 3Ø, ZP31K5E-TF5-130 (order 021-016 Molded Plug as needed) | | | | | ✓ | | | | |
| 020-081 | Compressor, 460V, 3Ø, ZP31K5E-TFD-130 (order 021-017 Molded Plug as needed) | | | | | | ✓ | | | |
| 020-082 | Compressor, 230V, ZP54K5E-PFV-130 (order 021-016 Molded Plug as needed) | | | | | | | ✓ | | |
| 020-083 | Compressor, 230V, 3Ø, ZP54K5E-TF5-130 (order 021-016 Molded Plug as needed) | | | | | | | | ✓ | |
| 020-084 | Compressor, 460V, 3Ø, ZP54K5E-TFD-130 (order 021-017 Molded Plug as needed) | | | | | | | | | ✓ |
| 021-010 | Mounting Kit (as needed) | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

CAPACITORS (for Compressors)

| | | | | | | | | | | |
|----------------|---------------------------------|---|---|---|---|--|--|---|---|--|
| 017-029 | Capacitor, 55 MFD 370V | ✓ | | | | | | | | |
| 017-005 | Capacitor, 50 MFD 370V | | ✓ | | | | | | | |
| 017-002 | Capacitor, 45 MFD 370V | | | ✓ | ✓ | | | | | |
| 017-016 | Capacitor, 80 MFD 370V | | | | | | | ✓ | | |
| 017-012 | Hard Start Kit SPP-5 (*option) | * | * | * | | | | | | |
| 017-021 | Hard Start Kit SPP-7S (*option) | | | | ✓ | | | | * | |

MISCELLANEOUS

| | | | | | | | | | | |
|----------------|---|---|---|---|---|---|---|---|---|---|
| 023-013 | 5 gallon Condensate Tank - Rectangular | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | |
| 023-008 | Drip Tray, 2-Tier | ✓ | | | | | | | | |
| 023-006 | Drip Tray, 2-Tier | | ✓ | ✓ | | | | | | |
| 042-014 | Door Latch | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | |
| 042-015 | Black Pull Handle | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 042-017 | Soft Grip Handle (colors may vary) | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| 057-008 | Condensate Pump, 115V (*for 2DPC-1 Kit) | * | * | | | | | | | |
| 057-012 | Condensate Pump, 230V (*for 2DPC-2 Kit) | | | * | * | * | * | ✓ | ✓ | ✓ |